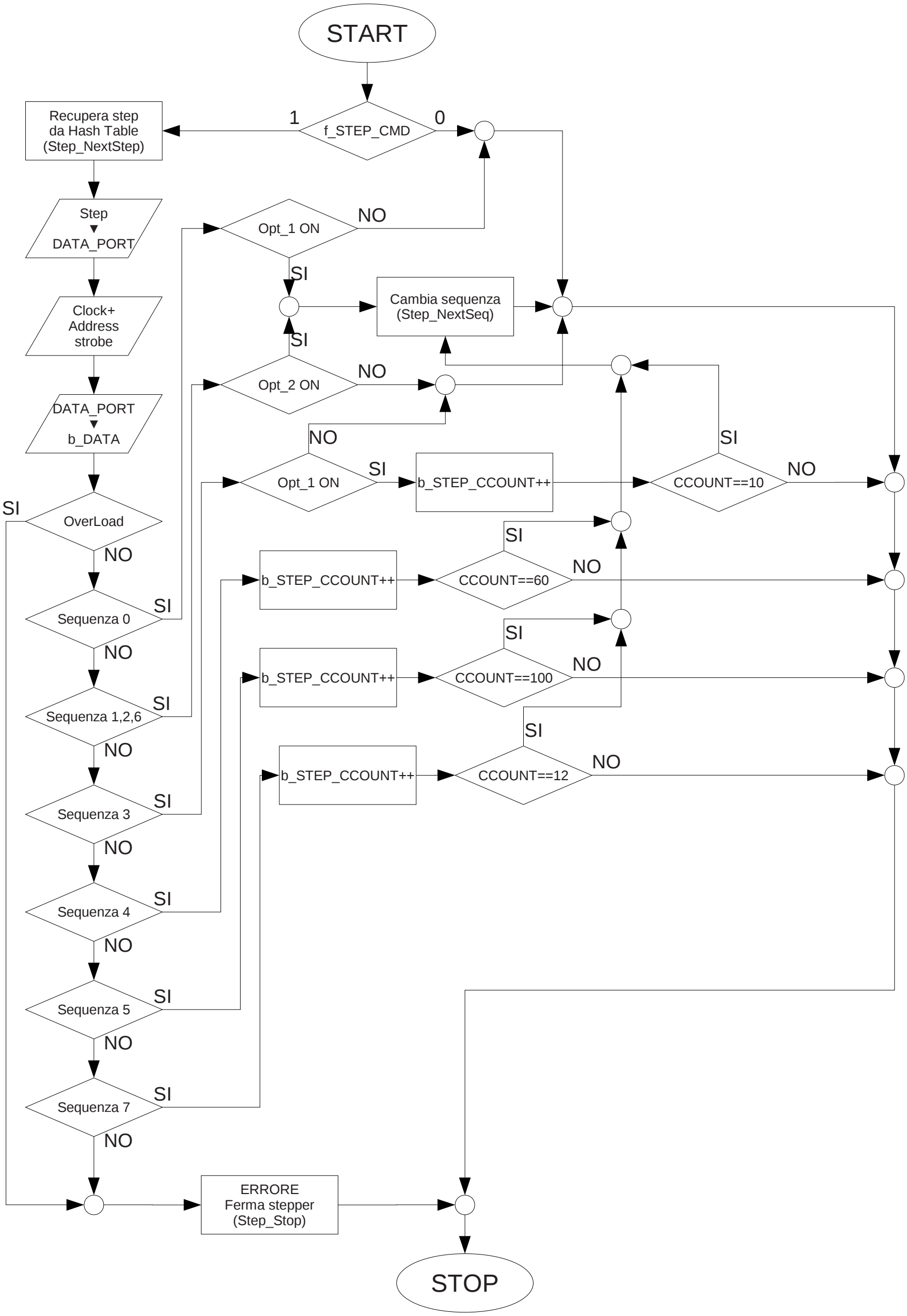SUB GESTIONE STEPPER (Step_Ctrl)